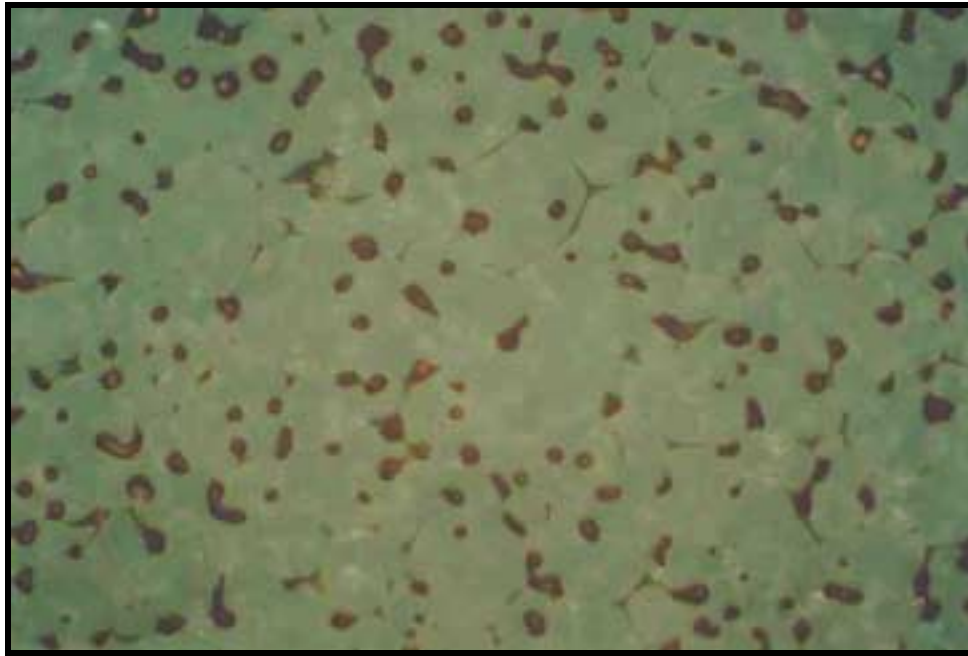


MetPrep Preparation Procedure – No 143



Cubic Zirconia

	Surface	Abrasive	Pressure		Speed – Dir	Time
Primary Grinding Stage	Fixed Diamond	20 µm MB	Psi	N	500 – Comp	Until Planar
			5	25		

	Surface	Abrasive	Pressure		Speed – Dir	Time
Additional Grinding Stages	Fixed Diamond	10 µm RB	Psi	N	500 – Comp	4 mins
			5	25		
	Abracloth	9 µm (WB) PCD Diamond	5	25	250 – Comp	4 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
Polishing Stage	Planocloth	3 µm (WB) PCD Diamond	Psi	N	100 – Contra	10 mins
			5	25		