

MetPrep Preparation Procedure – No 159



Alumina Grit Sand Paper

	Surface	Abrasive	Pressure		Speed – Dir	Time
Primary Grinding Stage	Planocloth H	30 μm (WB) Diamond	Psi	N	250 – Comp	Until Planar
			5	25		

	Surface	Abrasive	Pressure		Speed – Dir	Time
Additional Grinding Stages	Planocloth	3 μm (WB) PCD Diamond	Psi	N	250 – Comp	6 mins
			5	25		