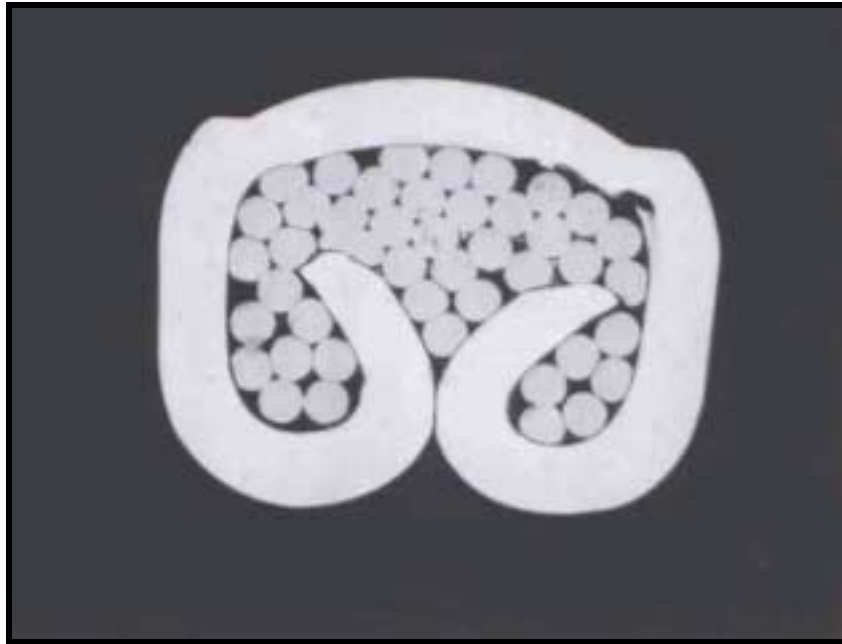


# MetPrep Preparation Procedure – No 198



## Brass – Copper Crimp Fitting

	Surface	Abrasive	Pressure		Speed – Dir	Time
	Paper	P240g SiC	Psi	N		
Primary Grinding Stage			5	25	150 – Comp	Until Planar

	Surface	Abrasive	Pressure		Speed – Dir	Time
	Planocloth H	9 µm (WB) PCD Diamond	Psi	N		
Additional Grinding Stages			5	25	250 – Comp	5 mins
	Durasilk	3 µm (WB) PCD Diamond	5	25	250 – Comp	4 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
	Multicloth	0.06µm Silco	Psi	N		
Polishing Stage			3	15	100 – Comp	3 mins