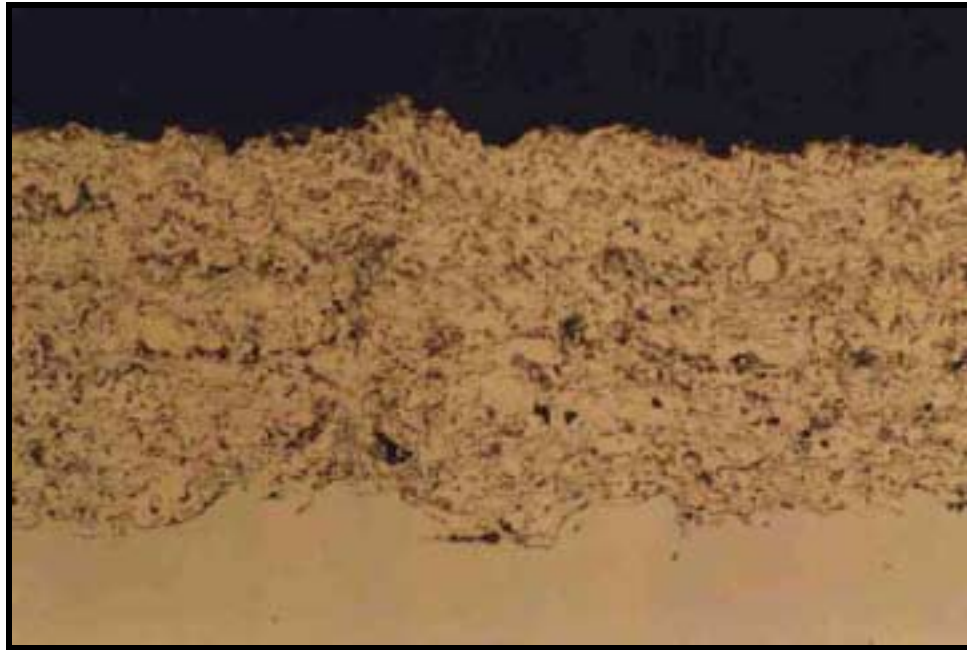


# MetPrep Preparation Procedure – No 211



## Co-Ni-Cr-Al-Yt Plasma sprayed on Steel

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
			Primary Grinding Stage	Paper		

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
			Additional Grinding Stages	Paper		
Paper	P1200g SiC	5		25	150 – Comp	2 mins
	Planocloth	6 µm (WB) Diamond	5	25	250 – Comp	8 mins
	Planocloth	1 µm (WB) Diamond	5	25	250 – Comp	5 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
			Polishing Stage	Multicloth		