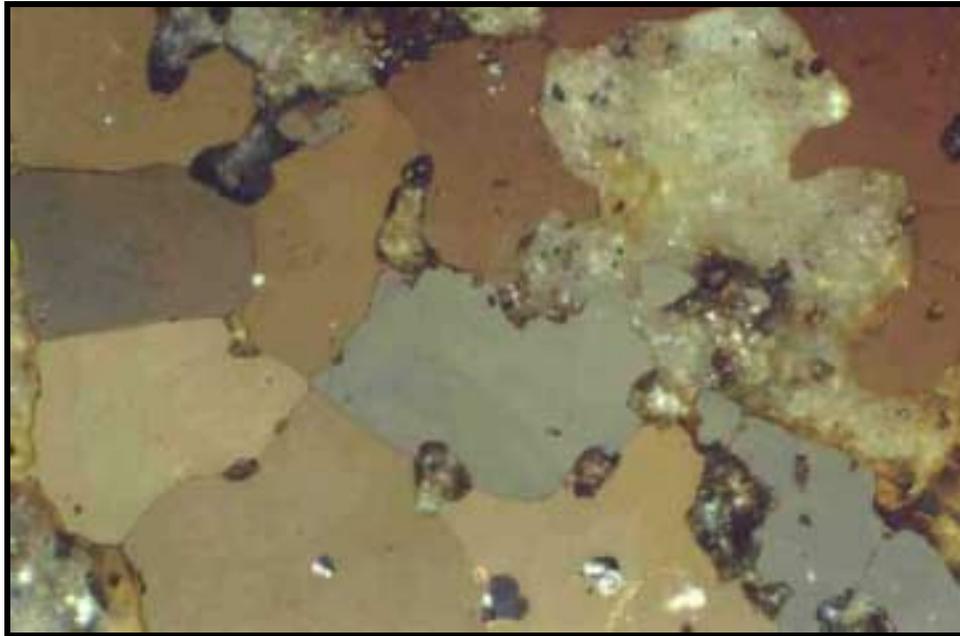


# MetPrep Preparation Procedure – No 264



## Chalcopyrite

	Surface	Abrasive	Pressure		Speed – Dir	Time
	Fixed Diamond	40 µm MB	Psi	N	200 – Comp	Until Planar
			5	25		
<b>Primary Grinding Stage</b>						

	Surface	Abrasive	Pressure		Speed – Dir	Time
	Fixed Diamond	10 µm RB	Psi	N	250 – Comp	30 mins
			5	25		
	Planocloth	3 µm (WB) Diamond & 0.06 µm Silco	5	25	100 – Contra	20 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
	Multicloth	0.06 µm Silco	Psi	N	80 – Contra	3 mins
			3	15		
<b>Polishing Stage</b>						