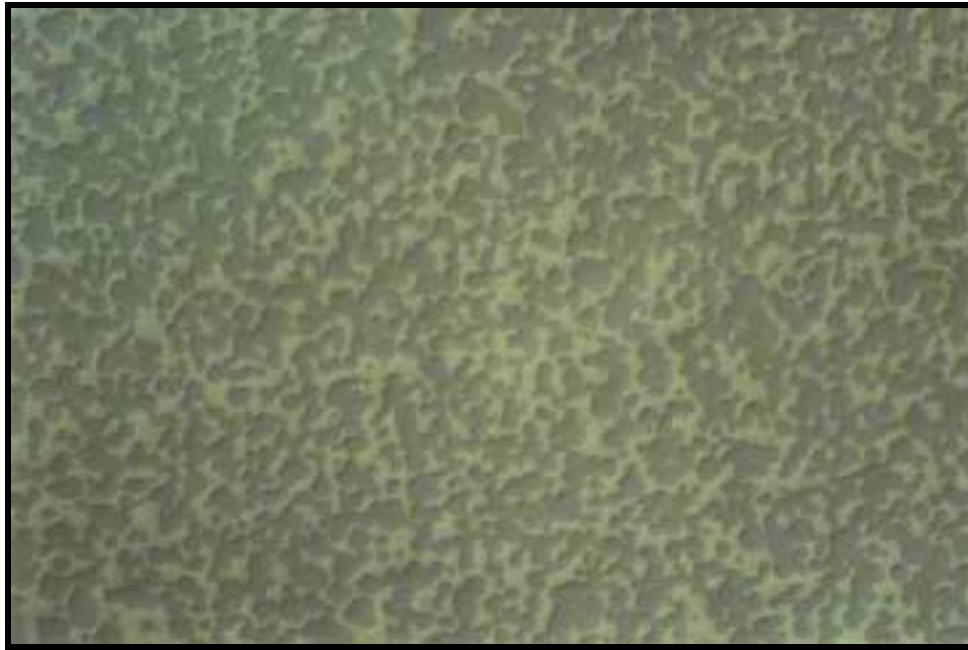


MetPrep Preparation Procedure - No 310



Ferro Titanium Slag

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Primary Grinding Stage	Paper	P180g SiC	5	25	150 – Comp	Until Planar

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Additional Grinding Stages	Planocloth H	15 µm (WB) Diamond	5	25	250 – Comp	6 mins
	Planocloth H	3 µm (OB) Diamond	5	25	250 – Comp	4 mins
	Planocloth	0.06 µm Silco	5	25	100 – Comp	8 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Polishing Stage	Multicloth	0.06 µm Silco	3	15	80 – Comp	1 mins