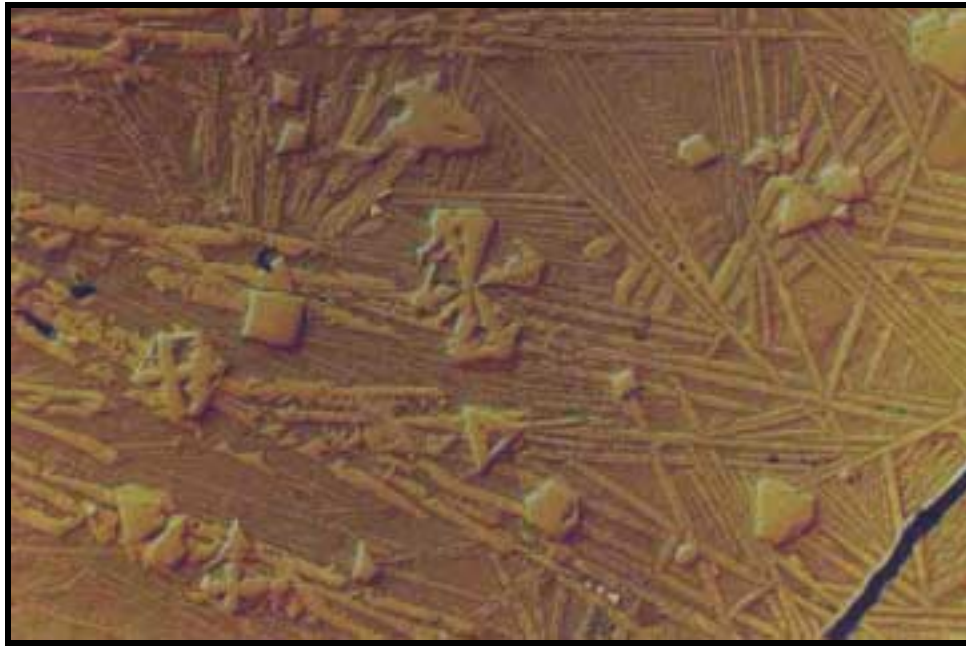


MetPrep Preparation Procedure - No 315



Iron Rich Glassy Slag

Primary Grinding Stage	Surface	Abrasive	Pressure		Speed – Dir	Time
	Fixed Diamond	20 µm MB	Psi	N	500 – Comp	Until Planar
			5	25		

Additional Grinding Stages	Surface	Abrasive	Pressure		Speed – Dir	Time
	Planocloth H	15 µm (WB) PCD Diamond	Psi	N	250 – Comp	6 mins
			5	25		
Planocloth	1 µm (WB) PCD Diamond	5	25	250 – Comp	6 mins	

Polishing Stage	Surface	Abrasive	Pressure		Speed – Dir	Time
	Multicloth	0.06 µm Silco	Psi	N	100 – Comp	2 mins
			3	15		