

MetPrep Preparation Procedure - No 316



Glassy Slag

	Surface	Abrasive	Pressure		Speed – Dir	Time
Primary Grinding Stage	Paper	P180g SiC	Psi	N	150 – Comp	Until Planar
			5	25		

	Surface	Abrasive	Pressure		Speed – Dir	Time
Additional Grinding Stages	Planocloth H	15 µm (WB) Diamond	Psi	N	250 – Comp	5 mins
			5	25		
	Planocloth	6 µm (WB) Diamond	5	25	250 – Comp	4 mins
	Planocloth	0.06 µm Silco	10	50	100 – Contra	5 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
Polishing Stage	Multicloth	0.06 µm Silco	Psi	N	100 – Contra	2 mins
			3	15		