

# MetPrep Preparation Procedure - No 6



## Case Hardened Krupp Steel

	Surface	Abrasive	Pressure		Speed – Dir	Time
<b>Primary Grinding Stage</b>	Paper	P240g SiC	Psi	N	150 – Comp	Until Planar
			5	25		

	Surface	Abrasive	Pressure		Speed – Dir	Time
<b>Additional Grinding Stages</b>	Planocloth H	9 µm (WB) Diamond	Psi	N	250 – Comp	5 mins
			5	25		
	Planocloth	3 µm (WB) Diamond	5	25	250- Comp	4 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
<b>Polishing Stage</b>	Alphacloth	1/4 µm (WB) Diamond	Psi	N	150 – Comp	2 mins
			3	15		