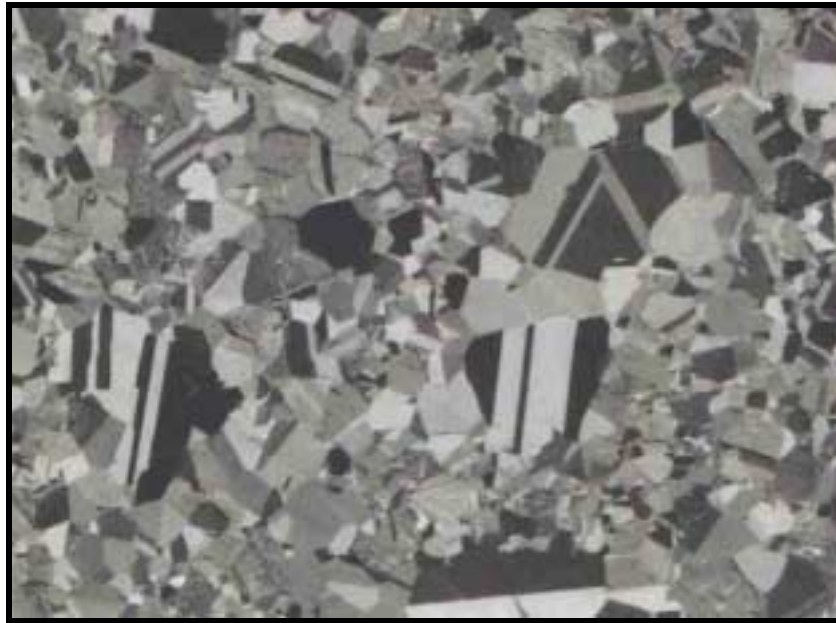


# MetPrep Preparation Procedure – No 80



## Wrought Titanium

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Primary Grinding Stage	Paper	P180g SiC	5	25	150 – Comp	Until Planar

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Additional Grinding Stages	Planocloth H	9 µm (WB) Diamond	5	25	250 – Comp	5 mins
	Planocloth	0.06µm Silco	5	25	100 – Comp	5 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Polishing Stage	Chemicloth	0.06µm Silco	3	15	100 – Comp	3 mins